

Specifications

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| Drill Bit Size (Wire) | #20 |
| Drill Bit Size (Decimal Inch) | 0.1610 |
| Drill Bit Size | 0.161in |
| Drill Point Angle | 118° |
| Drill Bit Material | High Speed Steel; High Speed Steel |
| Drill Bit Finish/Coating | Uncoated; Bright (Polished) |
| Flute Type | Spiral |
| Cutting Direction | Right Hand |
| Tool Material | High Speed Steel |
| Shank Type | Straight |
| Coated | Uncoated |
| Coolant Through | None; No |

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| Drill Bit Size Range (Decimal Inch) | 0.1500 - 0.2000 |
| Flute Length | 2.125in |
| Overall Length | 3.25in |
| Series | 2408 |
| Shank Length | 1.125in |
| Drill Bit Diameter Tolerance | +0.0000 to -0.0007 in |
| Flute Length (Inch) | 2.125in; 2-1/8 |
| Flute Length (Decimal Inch) | 2.1250 |
| Overall Length (Decimal Inch) | 3.2500 |
| Overall Length (Inch) | 3-1/4; 3.25in |
| Tool Performance | General Purpose |
| Primary Workpiece Material | Alloy; Aluminum |
| Spiral Type | Fast Spiral |

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|---|---|
| Specification Designation | ANSI |
| Web Configuration | Tapered |
| Drill Bit Diameter Tolerance (Decimal Inch) | +0.0000 to -0.0007; +0.0000 to -0.0007 in |
| Number of Flutes | 2 |
| Web Thinning | Blend Thinned |
| Series/List | 2408 |