

# Specifications

Drill Bit Size (Wire)	#10
Drill Bit Size (Decimal Inch)	0.1935
Drill Bit Size	0.1935in
Drill Point Angle	118°
Drill Bit Material	High Speed Steel; High Speed Steel
Drill Bit Finish/Coating	Uncoated; Bright (Polished)
Flute Type	Spiral
Cutting Direction	Right Hand
Tool Material	High Speed Steel
Shank Type	Straight
Coated	Uncoated
Coolant Through	None; No

Drill Bit Size Range (Decimal Inch)	0.1500 - 0.2000
Flute Length	2.4375in
Overall Length	3.625in
Series	2408
Shank Length	1.1875in
Drill Bit Diameter Tolerance	+0.0000 to -0.0007 in
Flute Length (Inch)	2.4375in; 2-7/16
Flute Length (Decimal Inch)	2.4375
Overall Length (Decimal Inch)	3.6250
Overall Length (Inch)	3-5/8; 3.625in
Tool Performance	General Purpose
Primary Workpiece Material	Alloy; Aluminum
Spiral Type	Fast Spiral

Specification Designation	ANSI
Web Configuration	Tapered
Drill Bit Diameter Tolerance (Decimal Inch)	+0.0000 to -0.0007; +0.0000 to -0.0007 in
Number of Flutes	2
Web Thinning	Blend Thinned
Series/List	2408